

## ABSTRACT OF THE DISCLOSURE

The invention describes devices consisting of a combination of oblique to feed direction aligned belt sanding assemblies, with drives or devices for low sanding belt speeds and/or with conventional, or modified for sanding belt oblique operation, electronic segmented sanding pad. The oblique alignment of the sanding unit can be adjusted steplessly. Its application for both oblique sanding and, when so aligned, sanding directly in the direction of feed meets the requirements of intermediate sanding between paint or varnish coats, as well as those of wood sanding.